

SINUMERIK 840D s1 Optimization for SINAMICS S120 (NC-84SL-OPT)

Краткое описание

This course deals with the optimization of the drive system SINAMICS S120 in conjunction with the cnc SINUMERIK 840D s1.

Цели

This course deals with the optimization of the drive system SINAMICS S120 in conjunction with the cnc SINUMERIK 840D s1. On completion of the course, you will be able to adapt the drives optimally to the machine tool. You will become familiar with the interaction of SINUMERIK and SINAMICS and will thus be able to make optimal use of the system's dynamics. This will enable you to increase the productivity of your machine.

Целевая группа

Commissioning engineers
Engineering personnel
Service personnel
Maintenance personnel

Содержание

Procedures for the optimization of feed drives in conjunction with SINUMERIK 840D s1
Control-loop structures of feed drives
Functionality of position, speed and current control loop
Usage of current control filters depending on the mechanical system
Optimization using step response and frequency response analysis
Usage of the diagnostic tool Trace for the recording of internal signals
Optimization of the positioning behaviour using feed forward control and jerk limitation
Adjustment of two interpolating axes with the help of the on-board circularity test
Introduction into the Automatic Servo Tuning
Practical optimization exercises on training devices

Требования к участнику

Basic knowledge according to the course NC-84SL-SIP, NC-84SL-SK or NC-ONE-SIP, NC-ONE-SK.

Примечания

Included in the course price: Free access to the digital learning platform [SITRAIN access](#) — starting one week before the start of the course until two weeks after the end of the course.

With the Learning Membership, you can deepen or repeat the content of this Learning Event as well as continue your education on other interesting topics.

This course is also suitable for users of SINUMERIK ONE.

Тип

Онлайн-тренинг

Продолжительность

5 Дн.

Язык

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