# **SIEMENS**

## PCS7 Advanced AS Engineering V8.0 (ST-PCS7ASE)

#### **Short Description**

As SIMATIC PCS 7 Engineer you will learn in this course the potential of the SIMATIC PCS 7-process control software with focus on AS-Engineering. As important topics for advanced PCS 7 Engineers the Advanced Process Library (APL), the configuration of SFC-Types, as well as principles and methods supporting an efficient AS-Engineering are in the center of the course. By practical exercises at training equipment you will put your newly acquired theoretical knowledge into the practice. Through this you increase your learning success. On completion of the course, you are able to engineer a process automation optimally and efficiently.

#### **Target Group**

Commissioning engineers, configuring engineers Service personnel Maintenance personnel

#### Content

System designMemory concept and system architecture

PCS 7 Project handlingMultiproject engineering and Multiuser engineering Version Trail and Version Cross Manager Access protection and Block encryption License management

Mass data engineering using the Advanced Engineering SystemNew type concept Edit mass data in AdvES, creation of new control modules in PCS 7 Handling of optional blocks

Hardware configurationIntegration of Profinet Integration of field devices Update of the Hardware catalog High-Precision Time Stamping

Efficient engineeringLibraries in SIMATIC PCS 7 V8.0 Extended User Authorization Concept Run sequence and behavior when maximum cycle time exceeded

Advanced alarm engineeringGenerating additional messages Message configuration Managing messages in SIMATIC Manager

SFC AdvancedOperating State Logic and state changes in SFC Configuration of SFC-Types

Application of APC LibraryCharacterizing Control Loops Overview of the APC tools in the PCS 7 Libraries and APC-Examples PID algorithm Control Performance Monitoring (CPM) Controller optimization using the PID Tuner

#### Prerequisites

Attendance of training course N/F-PCS7SYS recommended Basic knowledge of process control engineering Practical experience in PCS 7 project engineering

#### Туре

Face-to-face training

### Duration

5 days

#### Language

en

#### Fee

3,130 GBP

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