

## Online-Training SIMATIC S7-300/400 System 3 (S7-SYS3)

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### Short Description

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In this live online course you will receive a advanced level training on Simatic Manager and its associated Simatic S7300 PLC. Topics are based on number systems and troubleshooting

### Objectives

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The introduction of advanced command and structure of Simatic STL language. Necessary information to prepare suitable programs for complex processes.

### Target Group

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Programmers, Commissioning engineers, configuring engineers

### Content

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- Status Bit-Dependent Instructions
- Jump commands and accumulator operations
- Indirect addressing
- Functions, function blocks and multi-instances (using the example of the IEC timers/counters)
- Library functions
- Error handling with error organization blocks
- Program generation with the STL text editor

### Prerequisites

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SIMATIC S7 knowledge according to S7-SYS2.

### Type

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Online-Training

### Duration

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5 days

### Language

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