

## **SIMATIC S7, Sequence Control with S7-GRAPH / SIMATIC S7 Graph ile Proses Kontrolü (ST-7GRAPH)**

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### **Objectives**

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The course is aimed at users who configure, program and start up sequential controls with S7-GRAPH. On completion of the course, you will be able to create or effectively supplement sequential controls.

### **Target Group**

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Programmers Commissioning engineers, configuring engineers

### **Content**

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- Design, structure and methods of representation of sequencers with S7-GRAPH
- Planning and configuring sequencers
- Programming, documenting and starting up sequence blocks
- Programming of interlocks and monitoring
- Use of event-driven actions
- Properties of simultaneous and alternative branches
- Documentation and ASCII storage
- Integrating manual mode
- Test functions and diagnostics facilities
- Deeper understanding of contents through practical exercises on the SIMATIC S7-300 system model

### **Prerequisites**

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SIMATIC S7 knowledge according to ST-SERV2 or ST-PRO2

### **Type**

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Face-to-face training

### **Duration**

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3 days

### **Language**

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### **Fee**

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528 EUR  
( price without 18% VAT )