

SIMATIC S7, Sequence Control with S7-GRAPH (ST-7GRAPH)

Objectives

The course is aimed at users who configure, program and start up sequential controls with S7-GRAPH. On completion of the course, you will be able to create or effectively supplement sequential controls.

Target Group

Programmers Commissioning engineers, configuring engineers

Content

- Design, structure and methods of representation of sequencers with S7-GRAPH
- Planning and configuring sequencers
- Programming, documenting and starting up sequence blocks
- Programming of interlocks and monitoring
- Use of event-driven actions
- Properties of simultaneous and alternative branches
- Documentation and ASCII storage
- Integrating manual mode
- Test functions and diagnostics facilities
- Deeper understanding of contents through practical exercises on the SIMATIC S7-300 system model

Prerequisites

SIMATIC S7 knowledge according to ST-SERV2 or ST-PRO2

Type

Face-to-face training

Duration

3 days

Language

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Fee

660 EUR
(price without 20% VAT)