

Sinumerik 840D sl service (NC-84SL-SK)

Objectives

This course teaches you how to maintain and service a SINUMERIK 840D sl with operator interface SINUMERIK Operate and HMI advanced.

Practical exercises are done on our training equipment.

On completion of the course, you will have the knowledge and abilities necessary for handling ongoing service and maintenance work on machine tools with SINUMERIK 840D sl and SINAMICS S120, and you will also be able to perform second startups. You will be able to pinpoint and correct any faults. In this way, you will contribute toward minimizing standstill times and boosting productivity.

Target Group

Service personnel

Maintenance personnel

Content

Overview and components of the SINUMERIK 840D sl

Introduction to operation

Data backup and restart

Analysis of fault displays and diagnostics displays

Basic configuration of the axes and drives

Adaptation of the machine data following mechanical maintenance work

Structure of the user program

NC/PLC interface structure, important interface signals and user alarms

Practical service training on training devices

Prerequisites

Basic knowledge of Siemens PLC systems and its software corresponding to the training Simatic S7 service 1 and basic NC knowledge. Relevant education, knowledge and experience to be able to analyze risks and to avoid hazards which electricity could create.

Type

Face-to-face training

Duration

5 days

Language

sv

Fee

29,500 SEK