

NC-802D-P – Management and programming of SINUMERIK 802D/802D s1 / К y p c NC-802D-P (NC-802D-P)

Short Description

This course is developed for operators-programmers. The course provides the main knowledge for work and drawing up managing directors of programs on turning and milling machines with SINUMERIK 802D/802D s1 systems.

Objectives

Receiving the main knowledge necessary for work and drawing up the operating programs on turning and milling machines with SINUMERIK 802D/802D s1 systems.

Content

- Review of the modes of functioning of SINUMERIK 802D/802D s1 systems
- Bases of development of the operating programs
- The review of the main operating teams (G-functions)
- Systems of coordinates and change of system of coordinates
- Correction of the tool
- Management of a spindle
- Use of subprogrammes
- Local variables and parametrical programming
- Review of standard turning, milling cycles and cycles of drilling
- practical training on drawing up the operating programs with use of the educational stand and the SinuTrain program.

Prerequisites

Experience in Windows

Type

Face-to-face training

Duration

4 days

Language

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