# SIEMENS

### SIMATIC S7-TIA Structured Control Language (SCL) (TIA-SCL1)

#### **Short Description**

You can deepen your theoretical knowledge with numerous practical exercises on a TIA system model. This consists of a SIMATIC S7 automation system, distributed I/O ET 200, a Touchpanel, a drive, and a belt model.

#### Objectives

The Totally Integrated Automation Portal (TIA Portal) provides the working environment for end-to-end engineering with SIMATIC STEP 7 and SIMATIC WinCC.

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Following the course, you will be able to:

• Read, understand, expand, test and commission basic programs written in a high-level programming language (SCL).

• Reduce the time spent creating programs for basic applications and reduce the maintenance of basic programs compared to using a Statement List (STL).

#### **Target Group**

Programmers Commissioning engineers Configuration engineers Maintenance engineer Maintenance personnel Service personnel

#### Content

Basics of the SCL programming language SCL editor Data types SCL instructions Control structures Implicit & explicit conversions Calling and formulating functions and function blocks in SCL Program draft in SCL Working with arrays Working with tags and symbolic block names Introduction to the basic SCL command set Creating, commissioning and testing your own SCL programs Reinforcement of the content using practical exercises on the SIMATIC S7-1500 system

#### Prerequisites

Knowledge of SIMATIC STEP 7 based on TIA Portal corresponding to TIA-SYSUP, TIA-SERV2 or TIA-PRO1. You can use the available online entry test to ensure that the selected course corresponds to your level of competence.

#### Note

no Fee

In this course you will work with the SIMATIC STEP 7 software based on TIA Portal Documentation in English.

## Register in the calender one week before the training starts. Type Face-to-face training Duration 3 days Language NOK 10 800,-