

# Online Training - Blended Training on SIMATIC S7 1500 with TIA Portal (BT-1500)

### **Objectives**

After this learning journey you will be able to ...

- operate the "TIA Portal" engineering platform safely
- understand the basics of the interaction of TIA components
- solve simple programming tasks with elementary STEP 7 instructions
- structure small SIMATIC S7 programs with the help of OBs, FCs and FBs
- apply standards and work with them
- solve simple mathematical programming tasks with STEP 7 instructions
- commission simple/small machines or expand them independently
- test programs and fix simple errors
- configure a distributed I/O via PROFINET

You will deepen your theoretical knowledge through numerous practiceoriented exercises in our virtual learning environment on a TIA system model. This consists of a SIMATIC S7-1500 automation system.

### **Target Group**

- Maintenance engineers
- Service engineers
- Programmers
- Commissioning engineers

#### Content

### The Learning journey of blended training SIMATIC S7-

### 1500 course consists of:

- 8 live modules (instructor-led)
- 14 self-study modules (SITRAIN Access)

A learning membership to work through the self-learning modules (SITRAIN access content) is included for 1 year.

# Topics:

- System Overview
- Devices & Networks, Hardware Configuration
- Basics of PLC
- Data Types, Programming Editors (LAD, FBD, STL)
- Addressing concept, Memory areas in PLC
- PLC Tags
- Binary Operations (NO, NC, Set, Reset)
- Program Blocks, OBs (Properties, Protection)
- Functions & Function Blocks
- Data Blocks
- Instructions (Timer, Counter)
- Analog value processing
- Remote IO Device communication over Profinet
- TIA Selection Tool
- Diagnostics using Web Server in PLC
- Diagnostics using Trace
- Maintenance Topics (Cross referencing, Upload, Program info etc.)

### HANDS ON:

- Application example-based exercises after each topic using virtual cloud lab.
- Individual labs will be allotted to each participant.

# **Prerequisites**

Basic knowledge of digital electronics and automation technology is essential

### Note

# TECHNICAL REQUIREMENT(for instructor-led live sessions):

- A computer or laptop with Windows 7/10 OS and a stable internet connection. (We recommend a data transfer rate of 16 Mbit/s.)
- Microsoft Teams platform for technical presentations and demo.

(We recommend using desktop app for best possible use of all functions).

 Goggle Chrome internet browser for assessing virtual lab solution for hands-on

### Type

Online-Training	
Duration	
45 hours	
Language	
en	
Fee	
35,000 INR	

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