SIEMENS

SIMATIC S7-400 with STEP7 V5.6 Basic (AS-400B)

Objectives

Making participants familiar with S7 400 PLC, work with STEP 7 V5.6 programming software. Configuration of Remote I/Os and Drive on Profibus DP/Profinet network.

Content

1. S7 400 hardware detailed information, protocols, DI/DO module wiring, LED's

- explanation, front indicators, terminals
- Structured Programming with industrial logics
 Various blocks such as FC,FB, DB and OB in details
- 4. Analog wiring and programming
- 5. Fault diagnostics, tools in software and through front indicators
- 6. Communication basics: CPU to Remote station on DP or PN
- CP to Remote station on DP or PN
- 7. PLC communication with Drive on DP or PN
- 8. Introduction of TIA Portal V15

Prerequisites

Basic Knowledge of Automation technology, relay logic essential but not mandatory.

Note

Hardware and Software to be used:

- 1. S7 400 PLC kit with remote I/O's. AC Drive for communication.
- 2. STEP 7 Classic V5.6

Туре

Face-to-face training

Duration

5 days

Language

en

Fee

45,000 INR

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