

# Online-Training VM-OPEL based on SICAR@TIA for AUT2019 Conveyor (VM-SICARCV)

#### **Short Description**

This online-course is aimed at employees who use the automation concept OPEL SICAR@TIA for conveyor based on AUT2019 without sequence control and the practical use of the standard within the automotive industry.

#### Objectives

On completion of the course participants will understand working with SICAR@TIA for conveyor lines.

#### **Target Group**

Programmer Commissioning Maintenance

#### Content

Overview OPEL SICAR@TIA

Hardware and Software installation based on OPEL SICAR@TIA demo project

Introduction program structure and PLC project

Introduction visualization HMI project

Software:

Parameterization of operation modes and the HMI

Setup of the communication between the PLC and HMI

Introduction Tec-unit

Programming automatic and manual for small conveyor line

Creating HMI-screen with preconfigured faceplates, movement lines and diagnosis screens

Overview alarms from Tec-units

Creating general alarms with Alarm\_8 blocks based on Program Alarms

Overview structure of a Tec-unit block

Overview production data

Overview user guideline

All topics are accompanied by practical exercises with PLC, HMI and the virtual demo model.

## **Prerequisites**

SIMATIC S7 knowledge corresponding to TIA-PRO2 or TIA-SYSUP and practical PLC experience.

Knowledge of automation concepts

## Note

This online-training is conducted with SIMATIC S7-1500 and Software SIMATIC STEP 7 based on TIA Portal V15.1, Safety Advanced and WinCC Advanced each with Update 5.

Participants must bring their own laptop with the correctly installed versions of the TIA software.

The Safety Program structure will only be briefly explained.

## Type

Online-Training

### **Duration**

2 days

## Language

en