



SIMATIC S7 for SINUMERIK 840D SL / 840D / SINUMERIK 840D SL / 840D PLC基础应用 (T8402)

Objectives

This course supplies the method of programming and application knowledge of SIMATIC S7-300 base on SINUMERIK 840D SL/840D.

Target Group

Service personnel and people responsible for NC/PLC configuration

Content

- S7-300 Standard hardware components
- S7-300 hardware components in 840D SL/840D
- Basic knowledge of PLC
- PLC programming using STEP 7
- Create, edit, program of OB, FC, FB, DB
- Using of SINUMERIK Libraries
- NCK / PLC data exchange
- Interface signals instruction
- Commissioning Tools instruction

Prerequisites

Basic knowledge of the CNC

Type

Face-to-face training

Duration

5 days

Language

zh

Fee

6,100 CNY