SIEMENS

SIMATIC S7 Sequential Control Systems with S7-GRAPH / SIMATIC S7-GRAPH 顺序控制编程 (A1474)

Objectives

The course aimed at configuring,programming and debugging of SIMATIC S7 with S7-GRAPH,basing on practices of plant model. With complication of this course,you will be able to create and extend your sequential control systems efficiently.

Target Group

operators, service engineers, programming and commissioning engineers

Content

- Design,structure,and representation types of sequencers with S7-GRAPH
- Planning and configuring sequencers
- Programming,documenting and output of debugging order
- Programming lockouts and monitoring
- Application of event-driven actions
- Properties of simultaneous and alternative branches
- Documentation and ASCII storage
- Integration of manual mode
- Test and diagnostic functions

Prerequisites

Completion of course A7111

Type

Face-to-face training

Duration

3 days

Language

zh

Fee

4,200 CNY