

# SIMATIC S7 Sequential Control Systems with S7-GRAPH / SIMATIC S7-GRAPH 顺序控制编程 (A1474)

# **Objectives**

The course aimed at configuring, programming and debugging of SIMATIC S7 with S7-GRAPH, basing on practices of plant model. With complication of this course, you will be able to create and extend your sequential control systems efficiently.

#### Target Group

operators, service engineers, programming and commissioning engineers

#### Content

- $\blacksquare$  Design,structure,and representation types of sequencers with S7-GRAPH
- lacktriangledown Planning and configuring sequencers
- Programming, documenting and output of debugging order
- Programming lockouts and monitoring
- Application of event-driven actions
- $\hfill\blacksquare$  Properties of simultaneous and alternative branches
- Documentation and ASCII storage
- Integration of manual mode
- Test and diagnostic functions

#### Prerequisites

Completion of course A7111

## Туре

Face-to-face training

#### Duration

3 days

# Language

zh

## Fee

4,200 CNY

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