

## Design and Programming of SIMATIC S7-300F Distributed Safety / SIMATIC S7 ????????????(??STEP7 V5.x) (A7122)

## **Objectives**

In this course, you will learn about configuring, programming, starting up, diagnosing and troubleshooting of F systems. These include the failsafe CPUs of the SIMATIC 300 and 400 series (no H system) and the failsafe, distributed ET200 systems. Your theoretical knowledge will be put into practices of Distributed Safety software. The course provides an introduction to the creation of safety-related programs in the programming languages F-FBD and F-LAD.

## **Target Group**

programming, commissioning and configuring engineers

## Content

- Overview and guidelines
- AS S7-300F (principle, system configuration and I/O)
- Configuring of the failsafe I/O with Distributed Safety
- Programming of a safety-related user program
- Failsafe communication PROFIsafe (CPU-CPU communication, master-slave communication)
- Diagnostics facilities (CPU diagnostics, I/O diagnostics, advanced diagnostics)

Exercises for I/O configuration, communication, troubleshooting
Prerequisites
Completion of course A7111
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Face-to-face training
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3 days
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- Fee
1,300 CNY

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