

SINUMERIK 840D SL Advanced Service and Installation / SINUMERIK 840D SL 维修与调整高级课程 (T8407)

Objectives

This course focuses on how to make full use of NC PLC advanced functions.

Target Group

Commissioning engineer, Project design engineer, Service personnel, Maintenance personnel

Content

- FB2 Read NC Variables
- FB3 Write NC Variables
- FB4 PI Services
- FC9 Start ASUP
- FC18 PLC-axis control
- FC21 NC-PLC realtime data exchange
- Multi-channel Technology and Program coordinator
- Axis Couplings(master-slave/gantry/EG)
- NC fast I/O
- ESR
- Synchronized Action
- PLC indirect addressing
- practice

Prerequisites

Complete T8401 course

Type

Face-to-face training

Duration

5 days

Language

zh

Fee

7,000 CNY