

SINUMERIK 840D SL Tool Management Basics / SINUMERIK 840D SL 刀具管理功能调试及维护 (T8404)

Objectives

This course aims at service specialists and design/configuring engineers who have to design and start-up the Tool Management functions with 840D sl. This improves your understanding of TM function and therefore makes you have ability for commissioning and diagnosis.

Target Group

Commissioning engineers, Engineering personnel, Service personnel

Content

- Overview Tool Management functions
- Start-up Tool Management functions
- Machine Data setting for TM
- PLC functions and interfaces of TM
- Magazine configuring
- Loading/unloading
- Relocating
- Positioning Magazine
- Preparing a tool change
- Tool changing
- Failure strategy
- Asynchroous transfer
- PLC program optimization
- Practical exercises on training units

Prerequisites

Basic knowledge according to the course T8401

Type

Face-to-face training

Duration

4 days

Language

zh

Fee

6,800 CNY