

## SIMATIC S7 System course part 2 (ST-S7SYS2)

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### Objectives

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The course is intended for participants with technical training and in charge of installation, project execution and commissioning tasks. The knowledge acquired in the ST-S7SYS1 course is supplemented, enabling the participant to develop and commission comprehensive programmes himself.

This module can be completed with the appropriate practical ST-S7PRAC2.

### Target Group

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Commissioning and project implementation

### Content

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Commissioning and Project Execution

Contents Contents

Parameters, variables and structure in program blocks

Startup behavior of the S7 PLC

Programming parameterizable blocks with or without instance or multi-instance data block

Instance and multi-instance DBs, global data blocks and User Defined Types (UDTs)

Generating a program with a text editor and protection attributes

Configuration and parameterization of the CPU and the periphery

Analog value processing

Alarm-driven, time-driven and error-driven program processing

MPI communication and introduction to PROFIBUS DP

### Prerequisites

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Knowledge of the contents of the ST-S7SYS1 course

### Note

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All topics are explained using exercises with a programming device and a PLC in connection with a conveyor belt as a practice model.

- Hardware used: S7-300 / S7-400
- Software used: Step 7 V5.x classic

### Type

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Face-to-face training

### Duration

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3 days

### Language

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de, en, fr, nl